



**How to set the horizon level at right place in Precor EFX 546 Transport
(version 1 & 2)?**

For version 1.13 or less

- (1) Enter the diagnostic mode and press the “ Enter” key to display the lift calibration number.
- (2) Operate the button “ Ramp up” or “ Ramp down” to set the lift calibration number to 200.
- (3) Rotate the ramp end cap on the lift motor drive screw until the distance from the upper surface of plastic nut in the ramp end cap to the end of the lift motor drive screw is 1-1/2” .

For version 1.14 or greater

- (1) Enter the diagnostic mode and press the “ Enter” key to display the lift calibration number.
- (2) Operate the button “ Ramp up” or “ Ramp down” to set the lift calibration number to 139.
- (3) Rotate the ramp end cap on the lift motor drive screw until the distance from the upper surface of the plastic nut on the ramp end cap to end of the drive screw is 10” .